



- Specialized, custom metal fabricator based in Avon, MA
- Founded in 1935
- 88,000 sq. ft. manufacturing facility
- International Customer Base
- ISO 9001:2008
- ASME, TUV, NSF certified
- S, R, & U Stamps – CE, PED, CRN available



ISO 9001:2008

Fabricated Metals

- Stainless Steels
 - 200, 300 Series
 - 2205 Duplex
- Aluminum
- 1000, 5000, 6000 Series
- Nickel Alloys
- Hastelloy and Monel Alloys
- Carbon Steels

Processing

- CNC Punching
- CNC Shearing
- High Definition Plasma Cutting
- CNC Forming
- CNC Rolling
- CNC Bending
- CNC Machining

Welding

- ASME Sect 9 & AWS D1.1, D1.6
- GMAW, GTAW, FCAW, SMAW, SAW
- (2) 12' weld manipulators
- (30) welding stations
- Semi-auto MIG welding
- 72" external longitude seamer
- Auto weld positioners up to 5000lbs



- Heavy Custom Fabrications
- Utility Coiler Equipment
 - Burners, Dampers
- Refractory & Ceramic Lined Components
- Industrial Fan Housing
- ASME Tanks & Vacuum Chambers



- High Temperature SS Application
- Medical Industry sub-assemblies
- Environmental Tanks and Components
- Complex Assemblies
- Duct Work

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Equipment & Capabilities:

Machine	Max Thickness	Width	Diameter	Length	Max Loading	Comments
Welding						
Pandjiris Automatic Seam Welder	3/8"			72"		Stainless & Aluminum, Argon & Helium
Tig Welding System						
Thompson Spot Welder						Gauge Material
Punch Press						
Whitney Punch Press (CNC)		12'		5'	40 Ton	
Horn Blank Press					400 Ton	
Rollers						
Small Faccin Rolling Machine	5/16"					
Montgomery	1/2"	8'	11"			Carbon Steel
Faccin Rolling Machine	1"	8'				Carbon Steel, Stainless & Aluminum
(3) Sets Rollers					10 Ton	
Wysong Rolling	3/8"	48"				
Corell Oar Rolling	1"					Stainless & Aluminum
Comac Bar Roller			2-1/2"			
Webb Power Roll Model 450		48"				Gauge Material (12GA)
Machine Shop						
Automatic Band Saw				18"		
VTL Mill (CNC)			96"			8' height
Super Max Mill			30"			5' height
Okuma & Howe ACT-20 (CNC)			24"	8"		
Dainichi CNC Turning Center			8"	24"		
Leblond Regal Engine Lathe			10"	24"		
Mori Seiki Turning Center			12"	24"		
Matsuura MC-1000 Vertical Machine						48" X 20" x 2'
Matsuura MC-1500 Vertical Machine						5' X 4' X 2'
Awea Gantry CNC Vertical Machine						10' X 6'
Lathe			24"	6"		10' Long
Cincinnati Engine Lathe			6"	24"		
Hardface Machine (CNC)						
1948 Oyster Threading Machine			1.5"			Max 2-1/4" Pipe
Pacific Shear	3/4"			10'		
Bug-O Cutting System						Acetelyn/Plasma
MPC Plasma Cutting Table	1/2"					
Burny (CNC)	1-1/2"					

Equipment & Capabilities (continued)

Machine	Max Thickness	Width	Diameter	Length	Max Loading	Comments
Press Break						
Pacific Press Brake (CNC)		10'			400 Ton	3 Axis
Pacific Press Brake		8'			150 Ton	3 Axis
Beveling						
(2) Hand Beveler	1/2"					
Seiki Beveling Machine						
Finishing						
(2) Dot Peen (Bench Mark)						
(2) Telesis Dot Peen (Handheld)						
Laser Engraver						
Glass Bead Cabinets		4'		17"		
Faro Arm			12'			
Paint Booth		16'		12'		12' height
Maquinas Deburring Machine	1/4"					
Aluminum Oxide Sandblast		12"		10'		
Air Handling Unit						14000 CFM (1/2 Capacity)
Lifting/Supports						
(2) 5 Ton Gantry					10 Ton	
(1) 15' X 15' Gantry						Sub Arc
(6) Jib Crane					1 Ton	
(11) Jib Crane					1/2 Ton	
(3) Crane					5 Ton	
(1) Bridge Crane					3 Ton	
(12) Crane					1 Ton	
(1) Fork Lift					7500lbs	Width - (3) - 48"
(6) Fork Lift					5000lbs	(4) - 72"